



ENERGY  
THAT  
GIVES  
LIFE

SOLAR THERMAL SYSTEMS

product catalogue

2012

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Behind OURASET's success story lies a dedicated team of engineers, a team that played a significant role in the introduction of solar thermal systems in Turkey throughout the last three decades.

Recognized for its technical excellence and superior innovation capabilities, OURASET is currently the partner of two major international R&D consortiums for the development and industrial application of a breakthrough solar system for cooling.

OURASET production facilities consist of solar collector and enamel storage tank production lines. The company stands out as an integrated manufacturer supplying its numerous business partners with OEM or OURASET branded solar water heaters.

By year 2009, 90 % of the company's revenue was generated by products exported to over 30 countries. As of 2011, with a subsidiary in Spain and representation offices in Italy, Morocco and Lebanon, OURASET is running towards becoming a truly international company.



# the company

## a corporation of high aspirations



### technology

Ouraset follows the most state-of-the-art technology in the production of solar water heaters. Ultrasonic and laser welding of solar absorbers and fully automated tank welding lines are only a few examples.



### training

Continuous improvement of production and quality assurance techniques are sustained by constant training at OURASET production facilities. Welders and operators follow strict training programs to improve their welding performance as well as for the establishment of a common superior quality perspective.



### r&d

OURASET has proven its pioneering role as an innovative solar company. Ouraset engineers are constantly developing new solar tanks and collectors responding to the requirements of various climatic zones and consumption patterns.



# quality control

## boilers

1 Each tank is given a serial number at the initial stage of production to ensure that every material that goes into its production can be traced back to its origin.

2 Each tank is hydrostatically tested at 9 bar pressure. Welders mark their initials on each welding line. This makes possible that regular reports reveal welder performance.

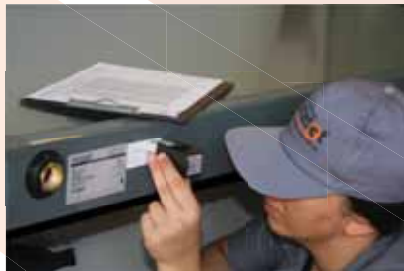
3 Tanks soak into 8 different treatment pools before they are baked at around 900° C to ensure the perfect enatech coating.

4 The inner enamel lining is then inspected individually and a QC mark is assigned separately for the coating.

5 Final QC is carried out to identify products' compliance to customer specifications.



## collectors



Once the quality approval mark is stamped on the product, the final QC notes of each product with a given serial number is recorded on a database.



Absorbers are hydrostatically tested at 9 bar. Each absorber bears the initials of its welder to ensure tracability.



## customer satisfaction we HAVE the HAPPIEST customers

✓ Our objective is to respond every customer request within

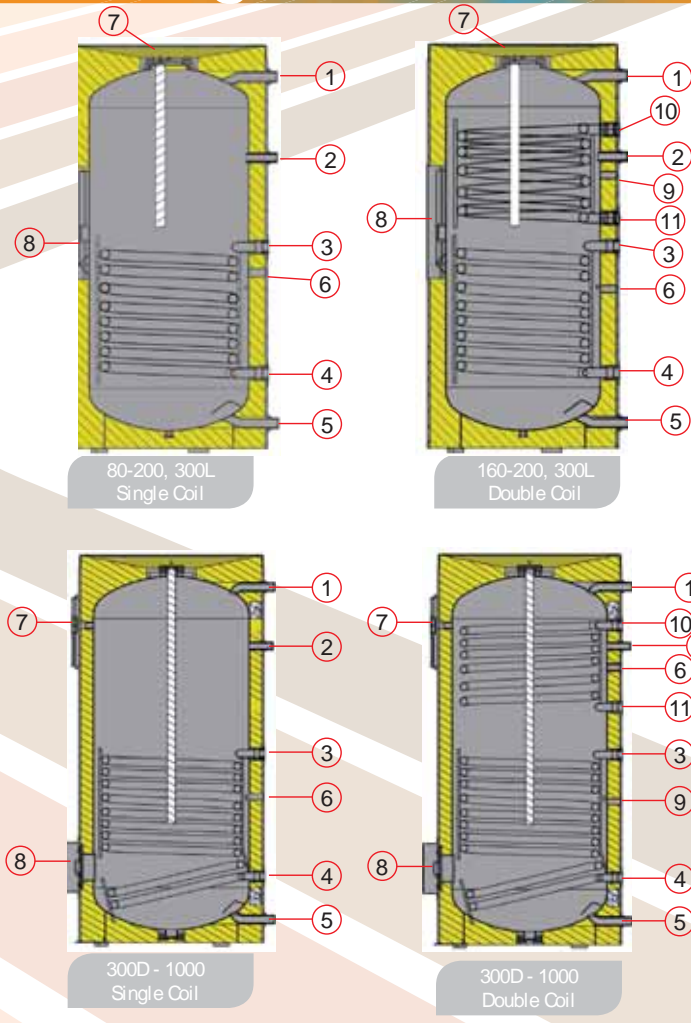
**48**  
HOURS!

✓ Customer Satisfaction and the results of the Final QC Reports are displayed monthly at our premises to motivate our team to reach

**%100**  
satisfaction and quality rates.

# storage tanks

## Vertical Standard SERIES



- ① HOTWATER OUTLET
- ② RE-CIRCULATION
- ③ LOWER COIL INLET
- ④ LOWER COIL OUTLET
- ⑤ COLD WATER INLET
- ⑥ SENSOR SOCKET
- ⑦ THERMOMETER
- ⑧ HEATING ELEMENT SOCKET
- ⑨ SENSOR SOCKET
- ⑩ UPPER COIL INLET
- ⑪ UPPER COIL OUTLET

## HIGHLIGHTS

- Available in 4 different types : accumulation, single coil, double coil or combi storage (800/160 & 1000/200).
- 13 bar body, 8 bar heat exchanger working pressure.
- Enatech porcelain enamel coating, an improved formula for extended corrosion protection.
- Electrical heater element optional from 2 kw to 12 kw.
- Zipper-polyester casing avoids any damage during transport- several color options are available.
- Smart design with standard Mg anode and inspection hole.

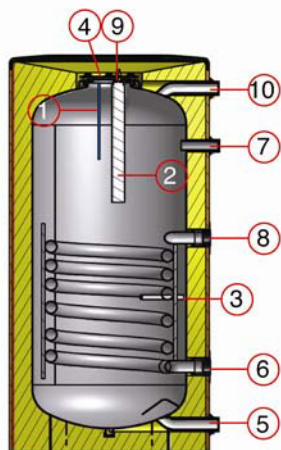
Model	V 80	V 100	V 120	V 160	V 200	V 300L	V 300D	V 400	V 500	V 800	V 1000
Net Capacity (lt)	80	100	120	160	200	300	300	400	500	800	1000
Available Types *	[A] [S]	[A] [S]	[A] [S]	[A] [S] [D]	[A] [S] [D]	[A] [S] [D]	[A] [S] [D]	[A] [S] [D]	[A] [S] [D]	[A] [S] [D]	[A] [S] [D]
Diameter ( $\varnothing$ )(mm)	500	500	600	600	600	600	740	740	740	1050	1050
Length (L)(mm)	900	1050	930	1150	1300	1810	1210	1560	1860	1700	2050
Coil surface (m <sup>2</sup> )	0,47	0,57	0,63	0,88	1,01	1,64	1,36	1,70	2,05	2,37	3,55
2nd coil surface (m <sup>2</sup> )				0,38	0,63	1,14	0,51	1,02	1,36	0,95	1,43

\*Types: Accumulation [ A ]    Single Coil [ S ]    Double Coil [ D ]

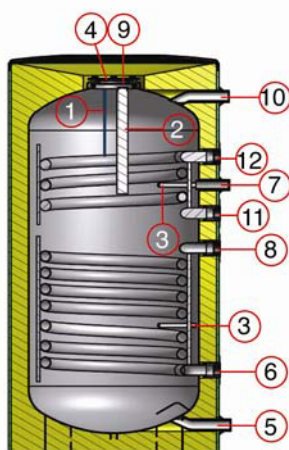


# STANDARD SERIES

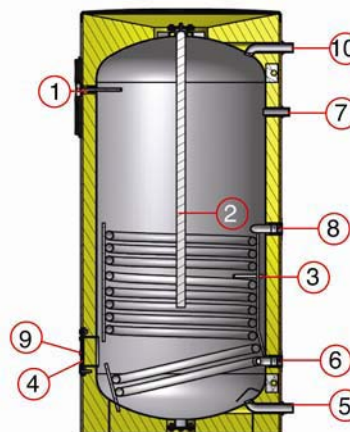
## Schematic Description of Tanks:



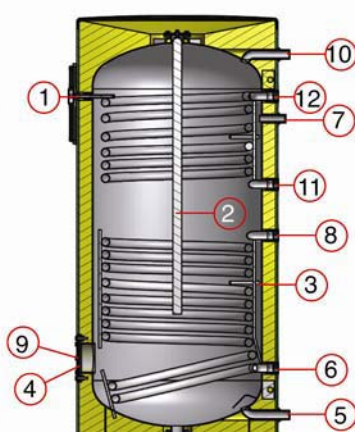
80-200, 300L  
Single Coil



160-200, 300L  
Double Coil



300D - 1000  
Single Coil



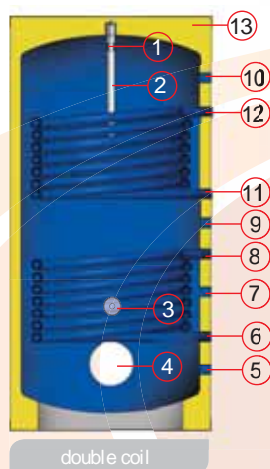
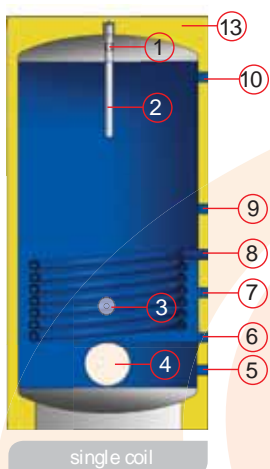
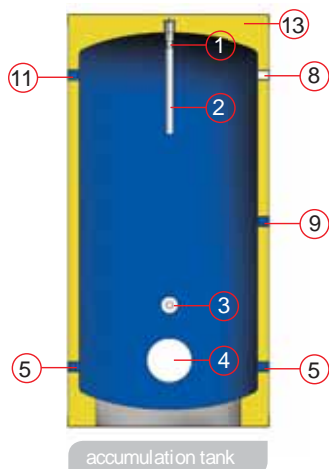
300D - 1000  
Double Coil

1. THERMOMETER INLET
2. MG ANODE
3. THERMOSTAT INLET
4. INSPECTION HOLE
5. COLD WATER INLET
6. PRIMARY COIL OUTLET
7. RECIRCULATION INLET
8. PRIMARY COIL INLET
9. ELECTRICAL ELEMENT INLET
10. HOT WATER OUTLET
11. SECONDARY COIL OUTLET
12. SECONDARY COIL INLET
13. INSULATION MATERIAL

Model	V 80	V 100	V 120	V 160	V 200	V 300L	V 300D	V 400	V 500	V 800	V 1000
Net Capacity (lt)	80	100	120	160	200	300	300	400	500	800	1000
Available Types*	(S)	(S)	(S)	(S) (D)	(S) (D)	(S) (D)	(S) (D)	(S) (D)	(S) (D)	(S) (D)	(S) (D)
Diameter ( Ø ) (mm)	500	500	600	600	600	600	740	740	740	1050	1050
Lenght (L)(mm)	900	1050	930	1150	1300	1810	1210	1580	1860	1700	2050
Coil Surface (m²)	0,47	0,57	0,63	0,88	1,01	1,64	1,36	1,70	2,05	2,37	3,55
2nd coil surface (m²)				0,38	0,63	1,14	0,51	1,02	1,36	0,95	1,43

Single Coil [ S ] Double Coil [ D ]

\*Highlighted columns are models used in standard Villaset range



- |                       |                            |
|-----------------------|----------------------------|
| ① THERMOMETER INLET   | ⑧ PRIMARY COIL INLET       |
| ② MG ANODE            | ⑨ ELECTRICAL ELEMENT INLET |
| ③ THERMOSTAT INLET    | ⑩ HOT WATER OUTLET         |
| ④ INSPECTION HOLE     | ⑪ SECONDARY COIL OUTLET    |
| ⑤ COLD WATER INLET    | ⑫ SECONDARY COIL INLET     |
| ⑥ PRIMARY COIL OUTLET | ⑬ INSULATION MATERIAL      |
| ⑦ RECIRCULATION INLET |                            |



## HIGHLIGHTS

- Available in 3 different types: accumulation, single coil, double coil.
- Minimum heat loss due to dense 50 mm polyurethane insulation even in high storage volumes.
- Enatech porcelain enamel coating, an improved formula for extended corrosion protection.
- 10 bar body, 8 bar heat exchanger working pressure.
- Standard Electrical heater inlet for all-season heating back-up.
- Durable casing, outdoor use thanks to electro-static painted galvanized steel case.
- Smart design with standard Mg anode and inspection hole.

TANK MODELS	G 1000	G 1250	G 1500	G 2000	G 2500	G 3000	G 4000
Net Capacity	1000 lt	1250 lt	1500 lt	2000 lt	2500 lt	3000 lt	4000 lt
Types	[A] [S] [D]	[A] [S] [D]	[A] [S] [D]	[A] [S] [D]	[A] [S] [D]	[A] [S] [D]	[A] [S] [D]
Diameter ( $\varnothing$ )(mm)	1010	1100	1120	1260	1320	1460	1550
Length (L)(mm)	2180	1967	2470	2500	2500	2750	2710
Coil surface (m <sup>2</sup> )	3,08	2,80	4,97	4,97	4,00	7,00	6,40
2nd coil surface (m <sup>2</sup> )	1,54	2,80	2,18	2,18	4,00	3,40	6,40

\*Types: Accumulation [ A ]    Single Coil [ S ]    Double Coil [ D ]



# GIGA SERIES

SINGLE COIL TANKS				
Capacity (lt)	Diameter	Height	SERPENTINE SURFACE (m <sup>2</sup> )	WEIGHT
1000	1010	2130	3,8	352
1500	1120	2420	4,97	407
2000	1260	2450	4,97	537
3000	1460	2750	7	810
4000	1550	2710	6,4	995

DOUBLE COIL TANKS					
Capacity (lt)	Diameter	Height	SERPENTINE SURFACE TOP (m <sup>2</sup> )	SERPENTINE SURFACE BOTTOM (m <sup>2</sup> )	WEIGHT
1000	1010	2130	1,54	3,08	391
1500	1120	2420	2,18	4,97	447
2000	1260	2450	2,18	4,97	582
3000	1460	2750	3,4	7,00	895
4000	1550	2710	6,4	6,4	1065

ACCUMULATION TANKS				
Capacity (lt)	Diameter	Height	SERPENTINE SURFACE (m <sup>2</sup> )	WEIGHT
1000	1010	2180	--	302
1500	1120	2470	--	350
2000	1260	2500	--	470
3000	1460	2750	--	640
4000	1550	2710	--	925

- Working pressure: 10 bar
- Test pressure: 15 bar
- Insulation: Polyurethane 50 mm.
- Carbon steel with porcelain enamel coating



MUHENDISLIK TAAH. ve TIC. LTD. ŞTİ.

HERA MUHENDISLIK TAAH. ve TIC. LTD. ŞTİ  
Adana - Ceyhan Yolu 10. Km 01340 İncirlik-ADANA / TURKEY  
Tel: +90 322 346 49 00 (PBX) Fax: +90 322 346 50 08



www.ouraset.com

January 10<sup>th</sup> of 2012

Adana, Turkey

To whom it may concern,

Further to your request, we hereby declare the thickness of the steel on "V" and "G" series boilers as shown below:

V SERIES BOILERS	
Product	Body Thickness (mm)
80 lt	1,8
100 lt	1,8
120 lt	2,5
160 lt	2,5
200 lt	2,5
300 lt	3
400 lt	3
500 lt	3
800 lt	4

G SERIES BOILERS		Body Thickness (mm)
G1000	A-S-D	4
G1250	A-S-D	4
G1500	A-S-D	5
G2000	A-S-D	6
G2500	A-S-D	6
G3000	A-S-D	6
G4000	A-S-D	6

Note that HERA MUHENDISLIK delivers large capacity tanks with different specifications to its customers. The thickness of the tanks shown above may differentiate depending on the specifications of the related project and the pressure rate of the tank. Furthermore, HERA MUHENDISLIK keeps its right to change on the standard product range for special projects.

Best Regards,

Çağrı TANSUĞ  
General Manager

HERA MÜHENDİSLİK  
TAAH. ve TIC. LTD. ŞTİ.  
Yüreğir Y.D. 461 005 1204  
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**TANSUG**

www.tansug.com.tr machinery

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E-posta : info@ouraset.com

**ouraset**

www.ouraset.com solar thermal systems

June 15, 2012

**DECLARATION OF CONFORMITY****To Whom it may concern,**

We hereby declare that the vertical tanks are manufactured according to the following working pressures.

Capacity	V80- V 1000	G 1000- 4000 LT
Model	(Vertical Standard Series Tanks Accumulation- Single/Double Coil)	(Giga Series Tanks Accumulation- Single/Double Coil)
Coil Working Pressure	8	8
Body Working Pressure	13	10

Best regards,

**TANSUG MAKINA**

S.A.Ş. TİC. LTD. ŞTİ.

Yatırım No: 025 1759

Adana Ceyhan Yolu 10. Km. No:15 İncirlik/ADANA

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UTKU TANSUG

TANSUG MAKINA SAN VE TIC LTD STI  
Managing Director- Sales & Marketing



# Certificate

Standard **ISO 9001:2008**

Certificate Registr. No. 01 100 093964

TÜV Rheinland Cert GmbH certifies:

Certificate Holder: **TANSUĞ MAKİNA SAN. TİC. LTD. ŞTİ.**

Ceyhan Yolu 10. Km İncirlik - Adana / Turkey

Scope: **Design, production and sales of Mechanical Contracting Projects, Various Storage Tanks and Machinery; Solar Thermal Systems, Solar Collectors, Pressurized Boilers**

An audit was performed, Report No. 093964. Proof has been furnished that the requirements according to ISO 9001:2008 are fulfilled.

The due date for all future audits is 28-07.

Validity: The certificate is valid from 2009-08-17 until 2012-08-16  
First certification 2009

Istanbul, 17.08.2009

TÜV Rheinland Cert GmbH \*)  
Am Grauen Stein - 51105 Köln



TGA-ZM-58-95-00

www.tuv.com



 **TÜVRheinland®**  
Precisely Right.

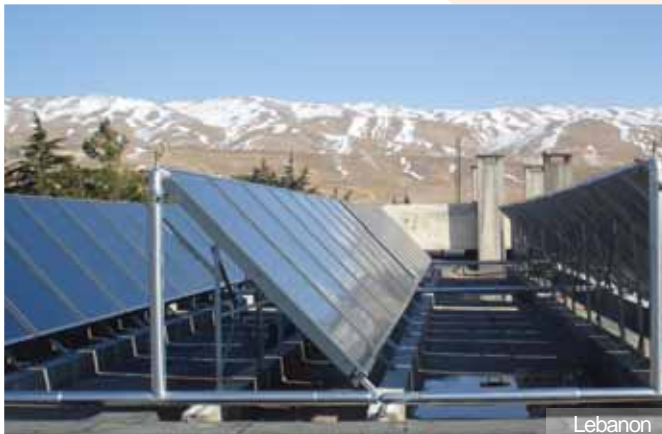
## on roofs around the world



Spain



Turkey



Lebanon



New Zealand



South Africa



Ouraset Factory, Turkey

\* Product specifications are subject to change without prior notice. Please consult your Ouraset customer relations specialist for latest information.





Ouraset Iberica S.L., Spain

# MISSION STATEMENT



Intersolar Trade Fair, Germany

“make available to mass populations systems that work with the clean and economic energy of the sun”



“make the sun one of the main energy sources of our times”







[www.ouraset.com](http://www.ouraset.com)

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**OURASET IBERICA S.L.**

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